





# READY SHAPE CATALOG

MANUFACTURED BY READING ROCK, INC.







## GET READY FOR ROCKCAST®!



RockCast, a product of Reading Rock, Inc.® one of the nation's largest cast stone producers, is developed with a spirit of continuous innovation and tested with the highest standards in the industry. Our complete line of RockCast Architectural Stone products; Architectural Masonry Veneer, Thin Veneer, Lightweight Series, Custom Cast Stone, Precast, Ashlar Series, and Caliza Stone Series are created from similar mix designs giving you design solutions that are more versatile, more economical, and ready when you need them.

## ROCKCAST READY — A CUSTOM LOOK WITHOUT THE WAIT!

For a custom look on your project, use **RockCast Ready** and select your profiles from this RockCast Ready Shape Catalog. With **RockCast Ready**, we offer a large selection of pre-engineered, standard-length pieces available in the fastest delivery time.

#### READY SHAPE CATALOG LEAD TIMES

- > TODAY RockCast Architectural Masonry Veneer Series 8" Smooth and 8" Chiseled are available in limited quantities in Buffstone and ready to ship today!
- > TODAY Custom Cast Stone catalog items in Buffstone & Crystal White, as indicated on published price list, are available and in stock to get your project started, today!

#### > 3 WEEKS

- RockCast Architectural Masonry Veneer units in 12 monotone and 10 blended colors; various textures — Smooth, Chiseled, Split, Chamfered, Slate.
- ◆ Custom Cast Stone profiles in 12 monotone and 10 blended colors from our Ready Shape catalog selection.

#### > 5+ WEEKS

- ◆ Caliza Stone Series is available in Smooth, Split, and Chiseled textures; 4 monotone and 4 blended colors in 5 6 weeks.
- ◆ Dimensional Stone (machine made) units can be manufactured for Ashlar Patterns and are available in 5 6 weeks.
  - RockCast Architectural Masonry Veneer products in Chiseled Tumbled texture are available in all sizes (4", 6", 8" and 12") in random lengths. Various patterns are available depending on the sizes used.
  - Caliza Stone Series is available in Chiseled Tumbled texture and available in all sizes (4", 6", 8" and 12") in random lengths. Various patterns are available depending on the sizes used.
  - •All RockCast and Caliza Stone units in Smooth, Split and Chiseled textures can be manufactured for the Cut Stone Program. Patterns are limited only by your imagination. Please consult your sales representative for Ashlar pattern options.

Save time and money by using **RockCast Ready** and choose from the profile options outlined within this catalog. Simply complete our Easy Order form, available online at www.readingrock.com, and fax it to 513.874.2361.

SERVICE PROGRAM	I. QUOTE*	<b>2.</b> SHOP DRAWINGS	3. DELIVERY LEAD TIME
READY	PUBLISHED	I WORKING	STOCK OR
	PRICE LIST	DAY	3-5 WEEKS

\*Material take-off estimates from plan sets are available as an optional service. Complete plans and specifications are required for all material take-off estimates. Take-off estimates will be completed in seven working days. Lead time on take-off estimates for intricate or large custom cast stone projects will be quoted by the project upon receipt of plans.

\*\*If layout drawings are requested at any time during this program the lead times default to those as outlined in the RockCast Plus or Merit program and a new quoted price will apply.

RockCast products are available to be modified or customized for your project. We offer estimating services as well as layout drawings so field cutting is left to a minimum. Our in-house technical services department is available to help with your design or technical questions.





Reading Rock proudly supports the development of green product innovations and is committed to developing and improving our entire product line with respect to the environment. Our commitment to sustainability and environmental responsibility

involves our every process and product. Reading Rock was one of the first cast stone manufacturers to devote resources to products with supplementary cementitious materials (SCM).

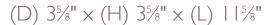
#### LIFETIME WARRANTY

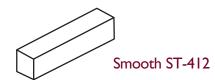
Reading Rock, Inc. warrants its products to meet ASTM manufacturing guidelines and specifications provided the products have been installed, used and maintained according to accepted ASTM masonry standards and as recommended by the manufacturer (For complete warranty information, please see the Reading Rock, Inc. Terms and Conditions of Sale on www.readingrock.com).

## DIMENSIONAL STONE (MACHINE MADE) UNITS



All Dimensional Stone (Machine Made) units are available in the RockCast Architectural Masonry Veneer Series in 12 monotone and 10 blended colors; and, the Caliza Stone Series in 4 monotone and 6 blended colors. Custom color matching is available on a job-by-job basis.

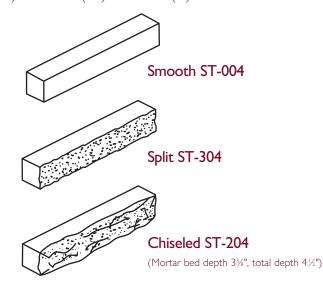




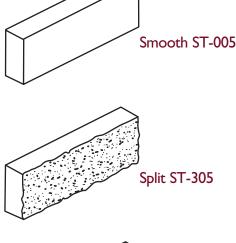
(D) 
$$3\frac{5}{8}$$
" × (H)  $5\frac{5}{8}$ " × (L)  $23\frac{5}{8}$ "



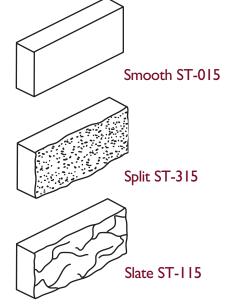
(D) 
$$3\frac{5}{8}$$
" × (H)  $3\frac{5}{8}$ " × (L)  $23\frac{5}{8}$ "

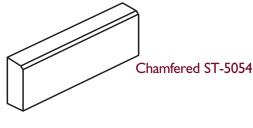


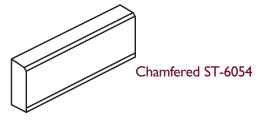
(D) 
$$3\frac{5}{8}$$
" × (H)  $7\frac{5}{8}$ " × (L)  $23\frac{5}{8}$ "







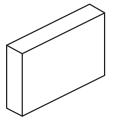


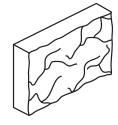






(D)  $3\frac{5}{8}$ " × (H)  $11\frac{5}{8}$ " × (L)  $15\frac{5}{8}$ "

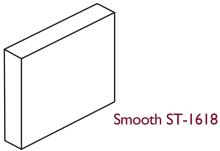




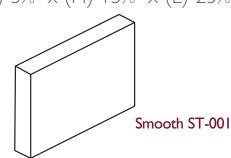
Smooth ST-013

Slate ST-113

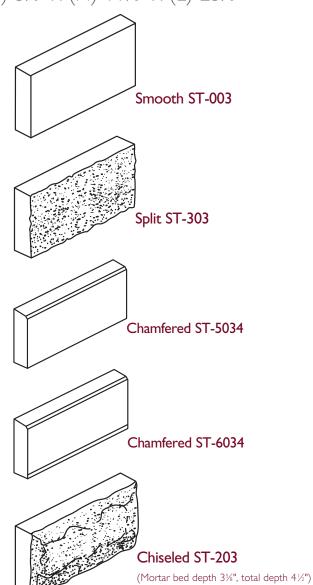




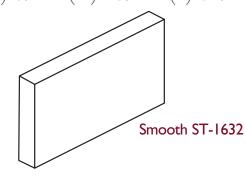
(D)  $3\frac{5}{8}$ " × (H)  $15\frac{5}{8}$ " × (L)  $23\frac{5}{8}$ "



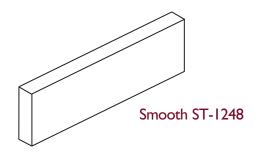




(D) 3%" × (H) 15%" × (L) 31%"

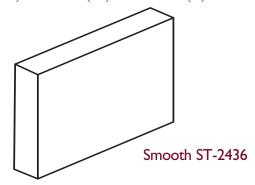


(D) 
$$3\frac{5}{8}$$
" × (H)  $11\frac{5}{8}$ " × (L)  $47\frac{5}{8}$ "

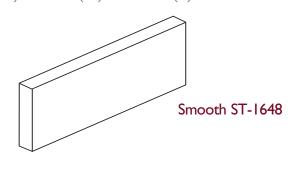




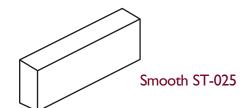




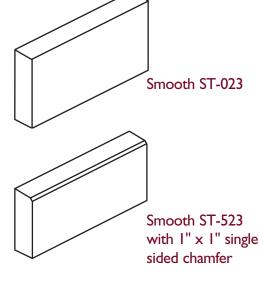


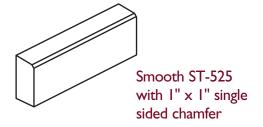


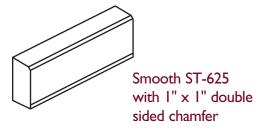
(D)  $4\frac{5}{8}$ " × (H)  $7\frac{5}{8}$ " × (L)  $23\frac{5}{8}$ "

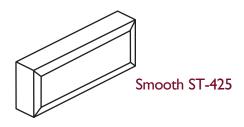


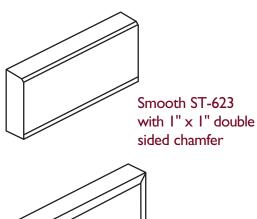








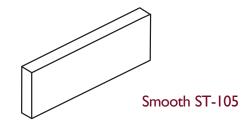




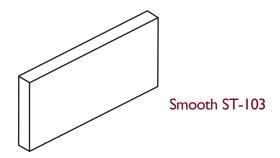
Smooth ST-423



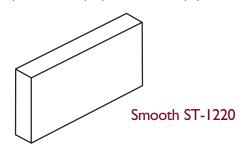
(D) 
$$1\frac{1}{4}$$
" × (H)  $7\frac{5}{8}$ " × (L)  $23\frac{5}{8}$ "



(D) 
$$1\frac{1}{4}$$
" × (H)  $11\frac{5}{8}$ " × (L)  $23\frac{5}{8}$ "

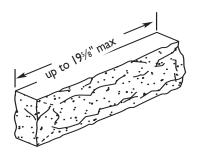


(D) 
$$2\frac{3}{4}$$
" × (H)  $11\frac{5}{8}$ " × (L)  $19\frac{5}{8}$ "

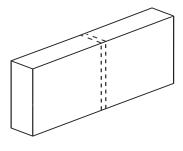




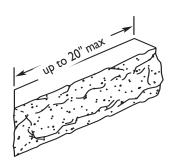
#### FITTING AND CUT OPTIONS



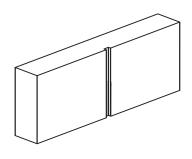
I Face, I End



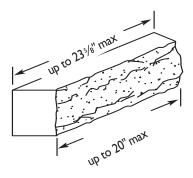
Saw Cut (either direction)



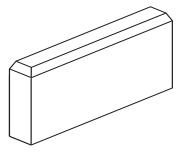
I Face, Outside Corner Mitre



1/4" Score Accent (either direction)



I Face, Inside Corner Mitre

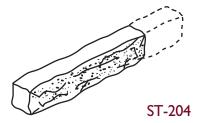


Chamfer Cut\*
\*With optional return (left-hand shown)

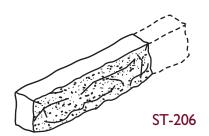
## **ASHLAR SERIES**



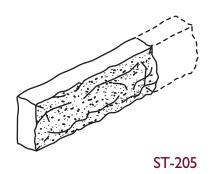
RockCast Architectural Masonry Veneer Series and Caliza Stone Series are available with a 5 - 6 week lead time in the Chiseled Tumbled texture for Ashlar patterns in 4 heights; and shipped in random lengths. The Cut Stone Program can accommodate orders for repeat patterns using the Smooth, Split and Chiseled textures. Patterns can vary depending on the heights purchased and desired look. Please consult the Ashlar Series product guide for additional information.



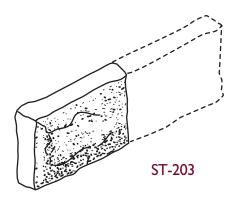
(D) 
$$3\frac{5}{8}$$
" × (H)  $5\frac{5}{8}$ " × Random Length



(D) 
$$3\%$$
" × (H)  $7\%$ " × Random Length



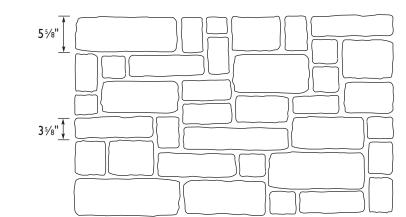
(D) 
$$3\frac{5}{8}$$
" × (H)  $11\frac{5}{8}$ " × (L)  $11\frac{5}{8}$ "





#### **EXAMPLES OF SETTING PATTERNS**

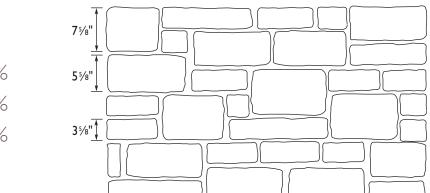
## 2-PIECE PATTERN



4": 55%

6": 45%

#### 3-PIECE PATTERN

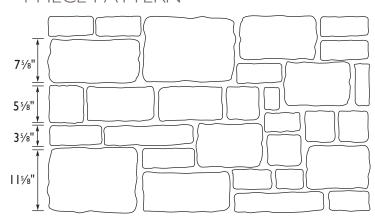


4": 45%

6": 40%

8": 15%

#### **4-PIECE PATTERN**



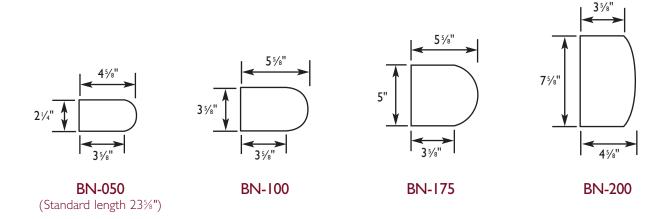
4": 40% 6": 35% 8": 15%

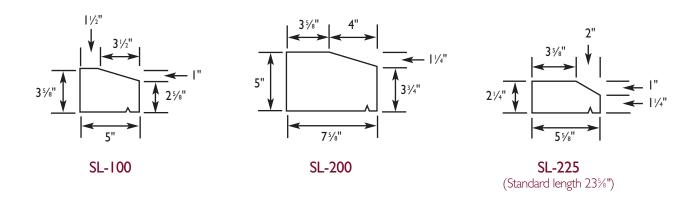
1011 100

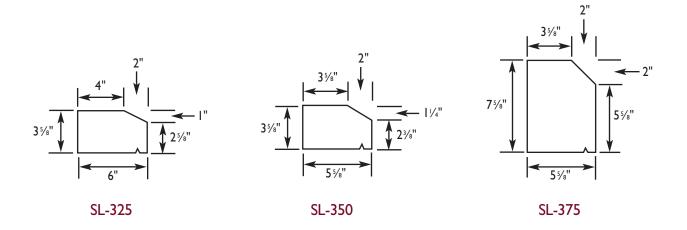
12": 10%



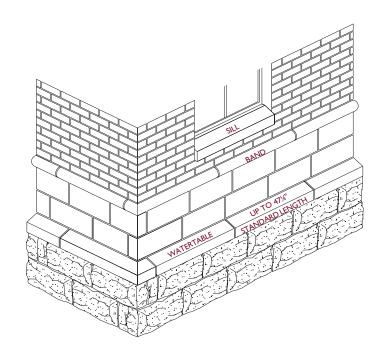
RockCast Custom Cast Stone is available in custom sizes to meet your design needs. Units are manufactured in standard 47% lengths unless otherwise indicated or due to weight of the piece. Some profiles come standard with a drip edge of I" from face. Please reference Shop Drawings for verification.

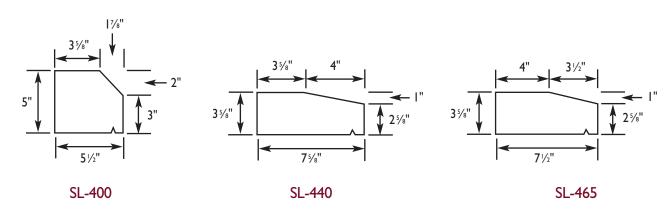


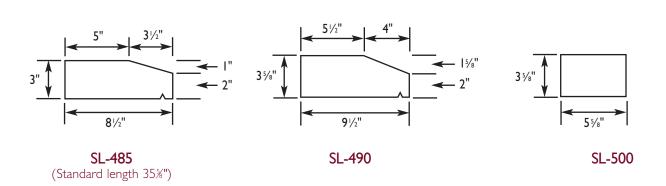




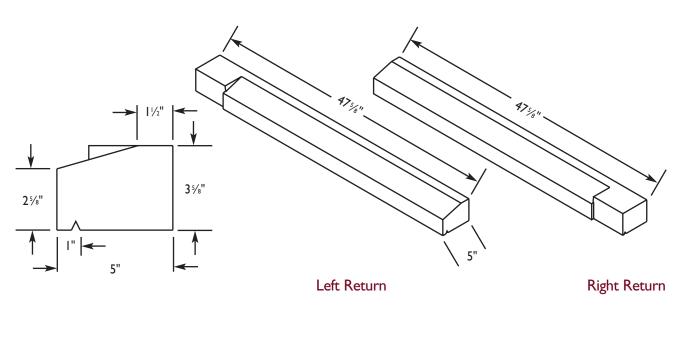


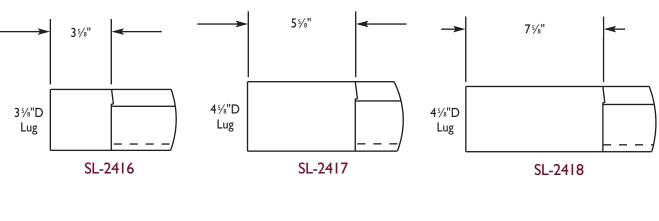


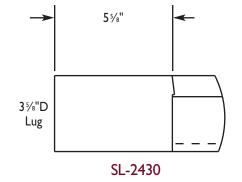


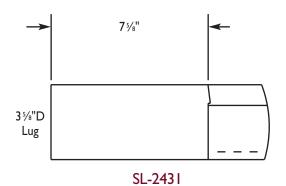




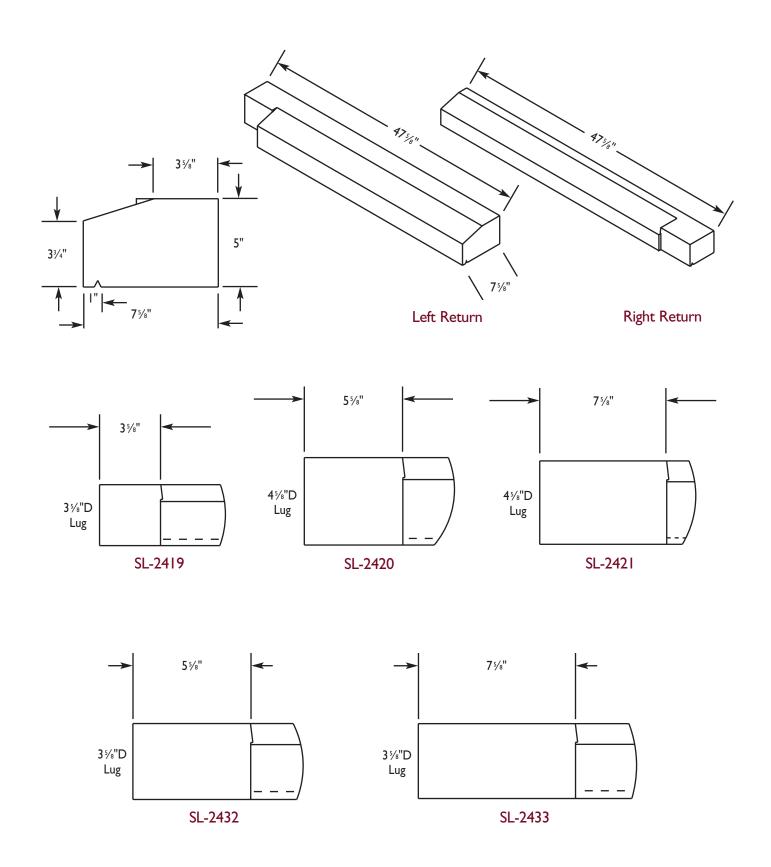




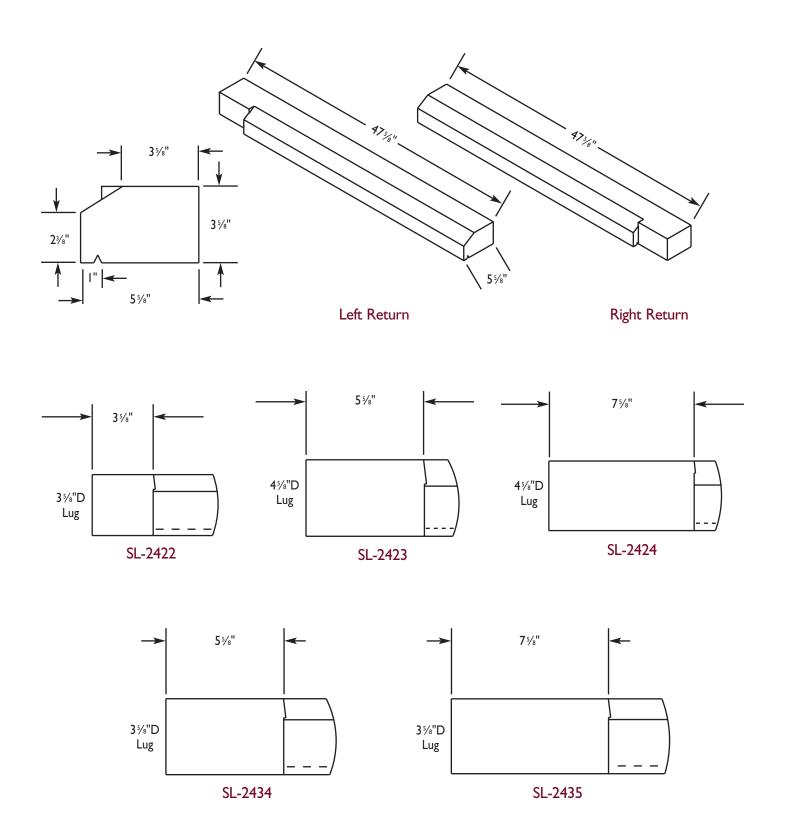








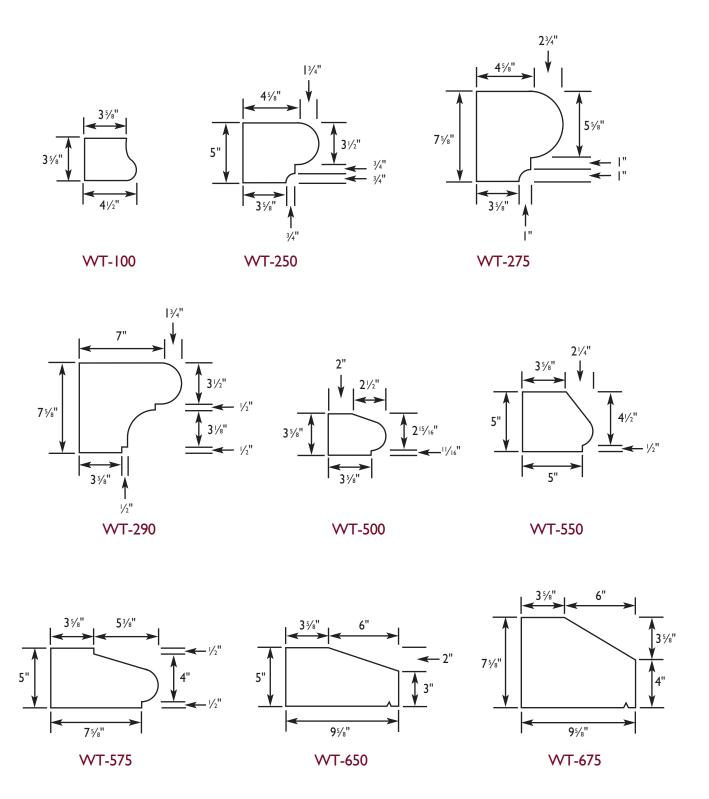




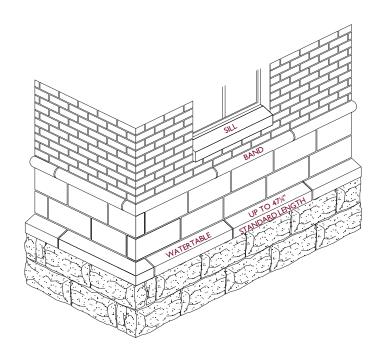
## WATERTABLES/BANDS

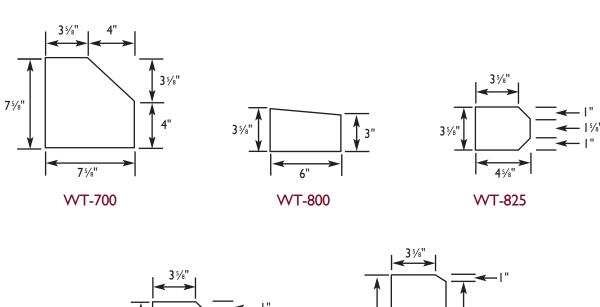


RockCast Custom Cast Stone is available in custom sizes to meet your design needs. Units are manufactured in standard 47% lengths unless otherwise indicated or due to weight of the piece. Some profiles come Standard with a drip edge of I" from face. Please reference Shop Drawings for verification.

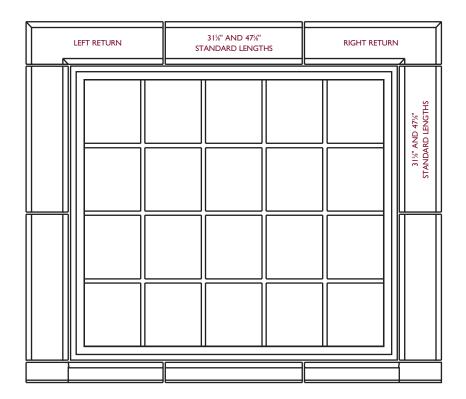


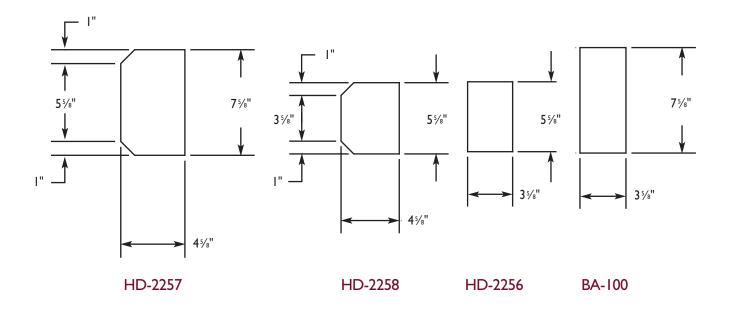




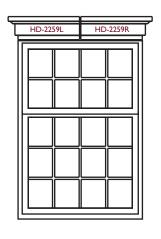


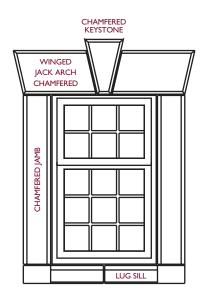








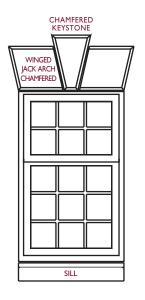


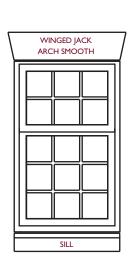


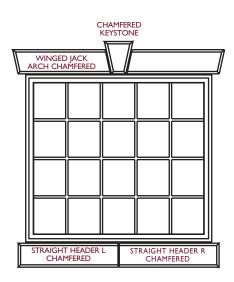
Colonial Header with Legs

Colonial Header

Winged Jack Arch with Legs

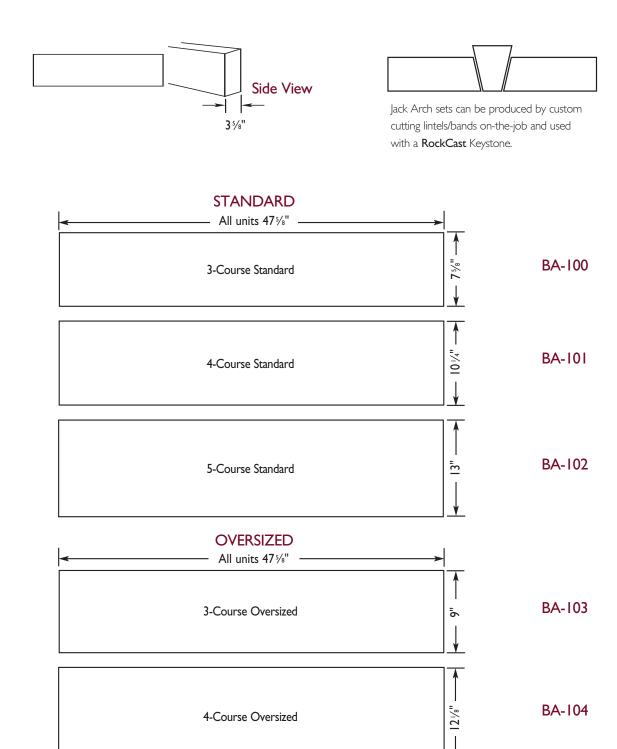




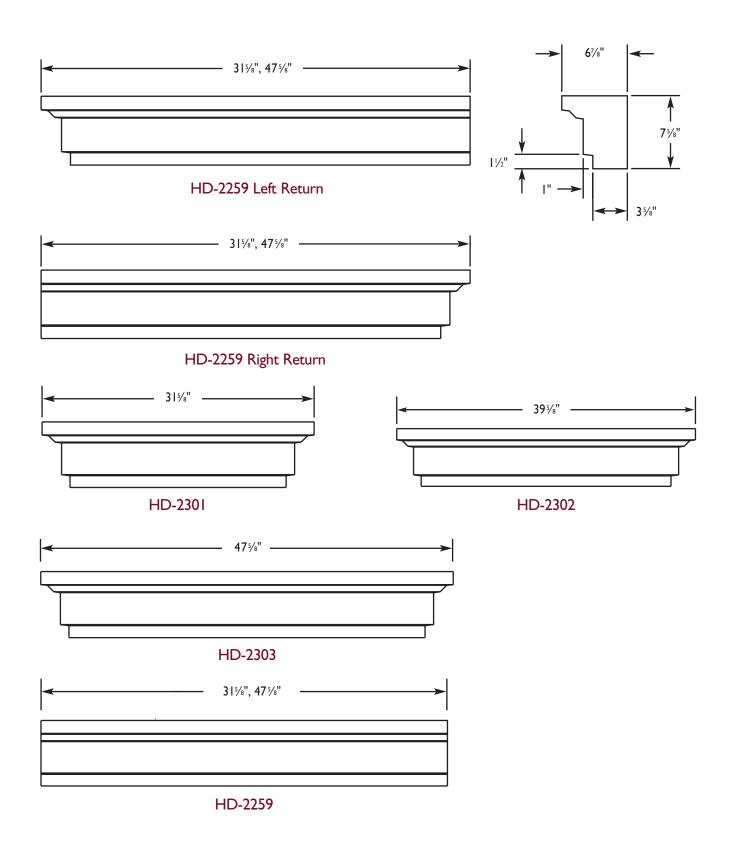


Jack Arch Header



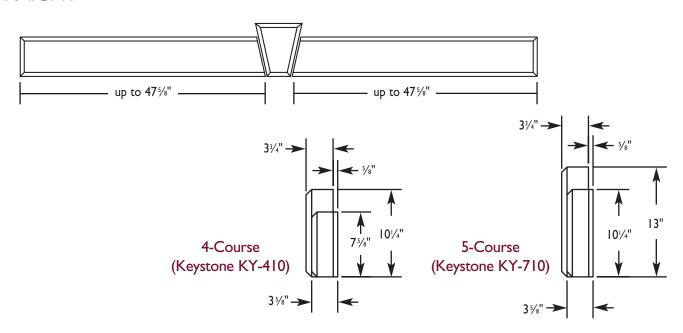




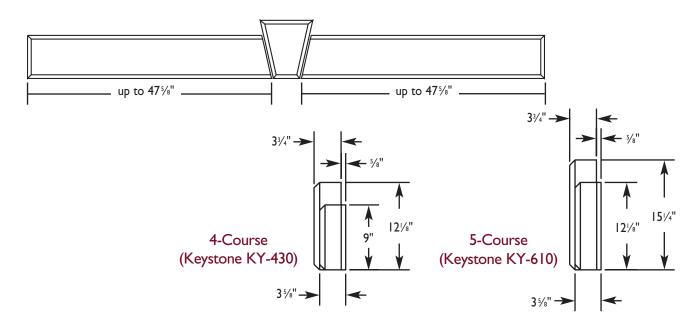




## **STRAIGHT**

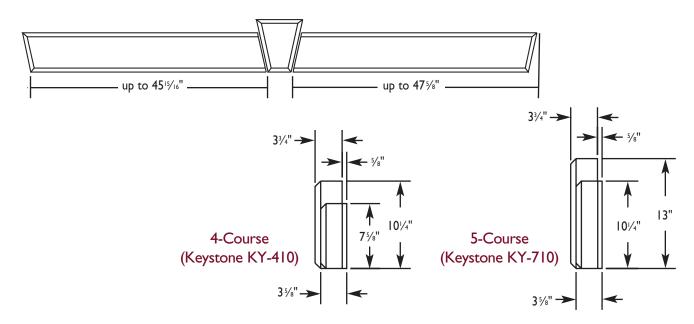


## **OVERSIZED STRAIGHT**

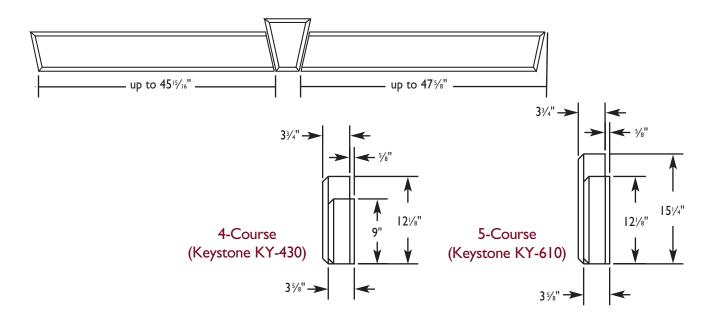




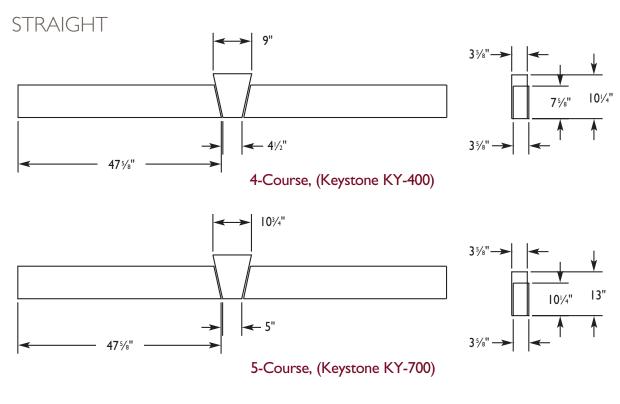
## WINGED



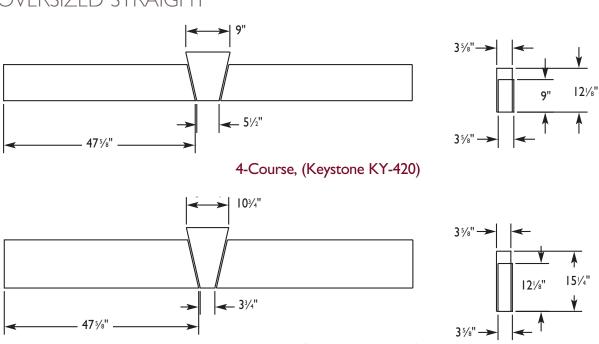
## OVERSIZED WINGED



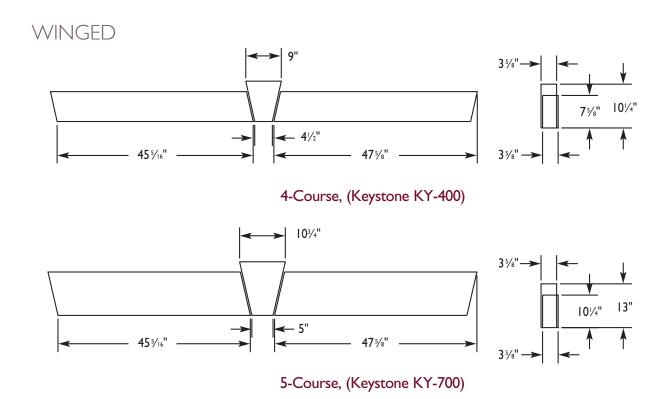




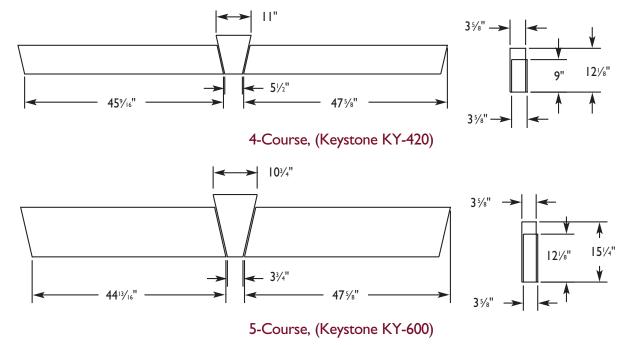
## OVERSIZED STRAIGHT







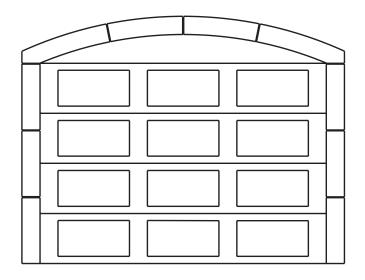


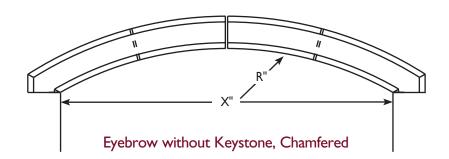


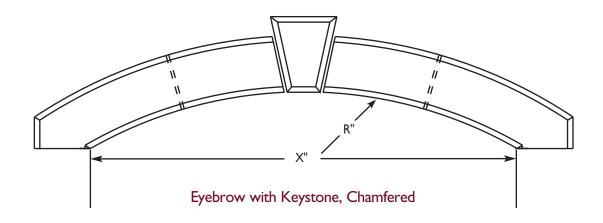




RockCast Flex Arches are available in custom sizes to meet your design needs. When ordering, please specify opening width (X) and radius (R). Additional joints will be added depending on the width of the opening. Units are available in Smooth or Chamfered in 5½ and 7½ heights. RockCast Flex Arches match HD-2257, HD-2258, HD-2256 and BA-100 for jambs and legs.

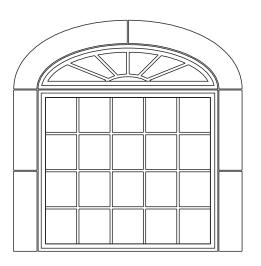


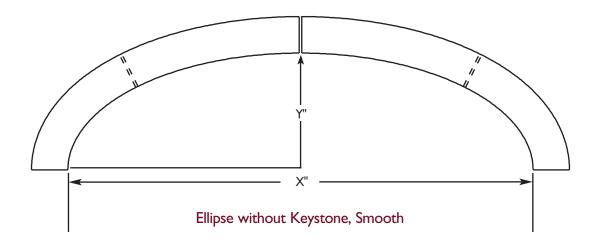


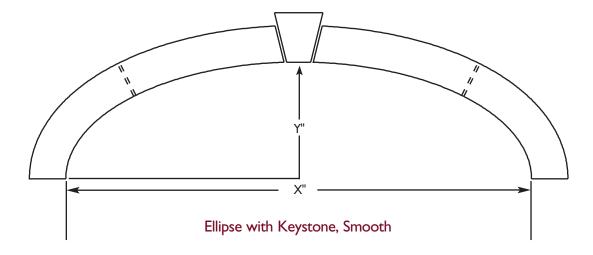




RockCast Flex Arches are available in custom sizes to meet your design needs. When ordering, please specify opening width (X) and opening height (Y). Additional joints will be added depending on the width of the opening. Units are available in Smooth or Chamfered in 5%" and 7%" heights. RockCast Flex Arches match HD-2257, HD-2258, HD-2256 and BA-100 for jambs and legs.

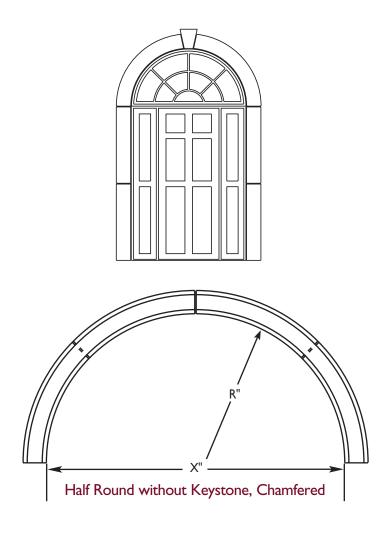


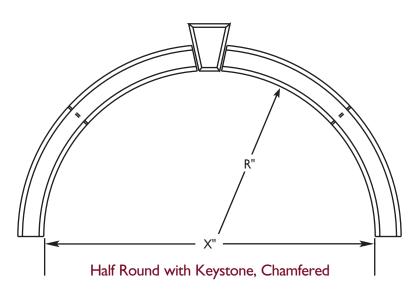




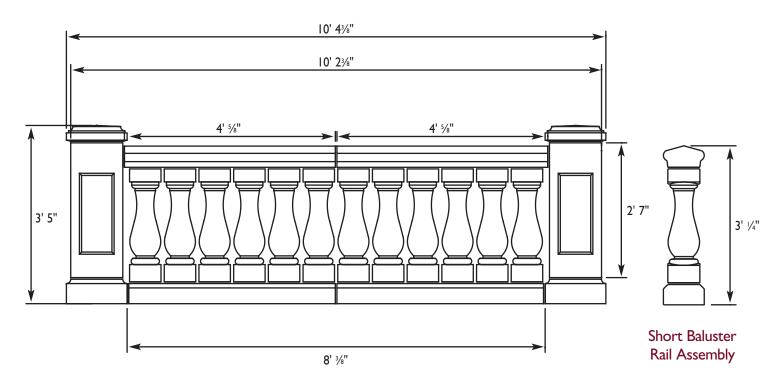


RockCast Flex Arches are available in custom sizes to meet your design needs. When ordering, please specify opening width (X) and radius (R). Additional joints will be added depending on the width of the opening. Units are available in Smooth or Chamfered in 5%" and 7%" heights. RockCast Flex Arches match HD-2257, HD-2258, HD-2256 and BA-100 for jambs and legs.

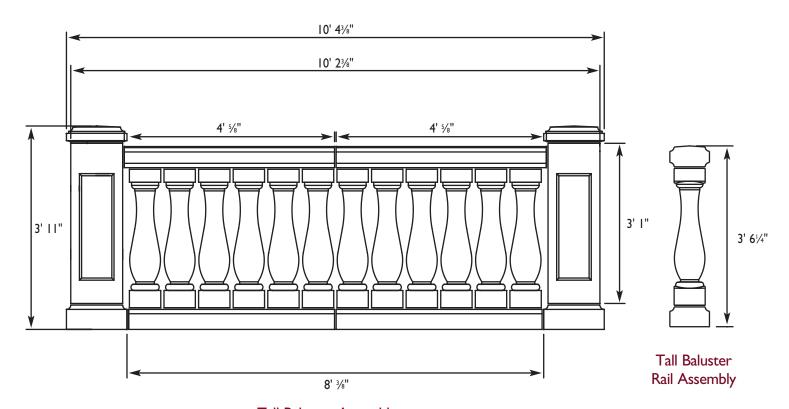








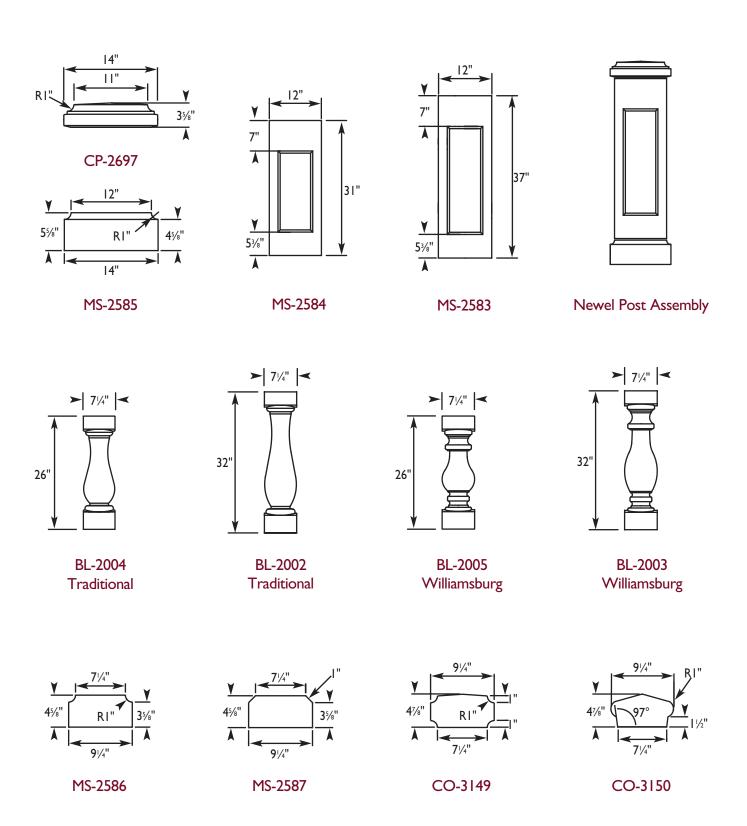
Short Baluster Assembly



Tall Baluster Assembly

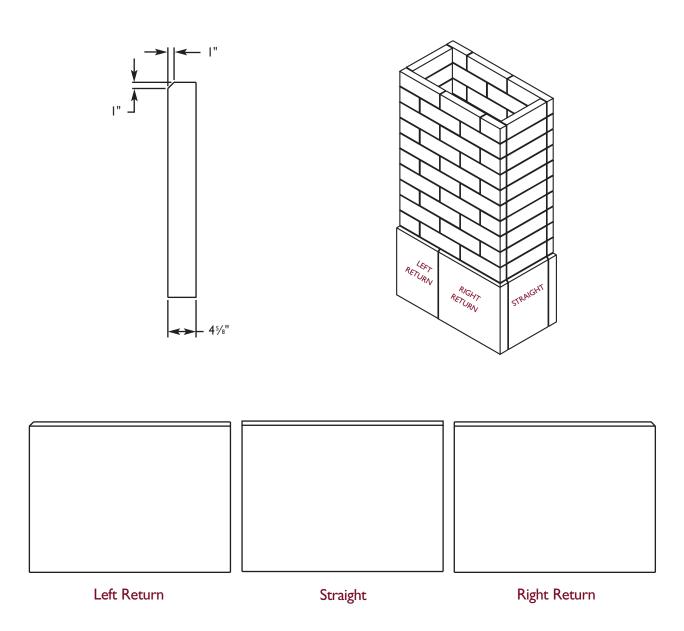


Newel posts available with recessed panel on 1,2,3 or all 4 faces. See newel post Easy Order Forms for details.



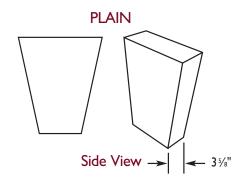


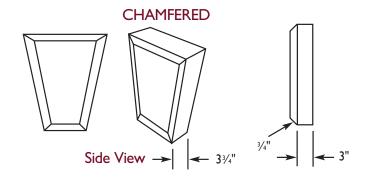
Base panels are available in the following standard lengths: 23%", 27%", 31%", 47%". Also available in the following standard heights: 7%", 11%", 15%", 23%", 31%", 35%".

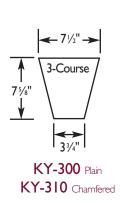


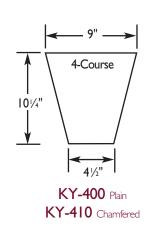


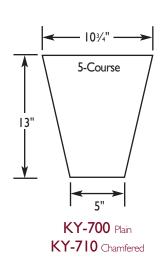
## PLAIN & CHAMFERED

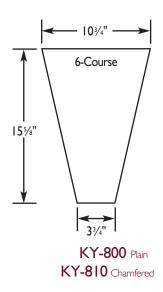


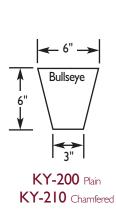


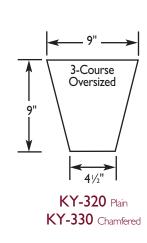


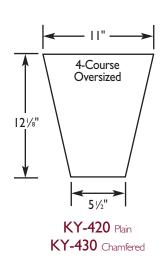


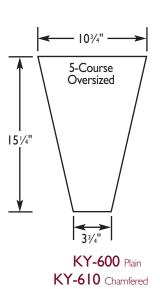






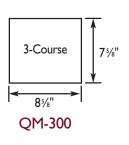


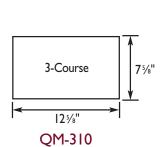


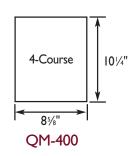


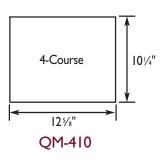


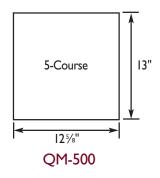
#### STANDARD

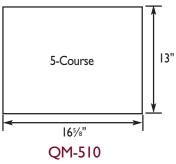




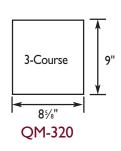


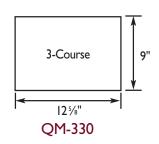


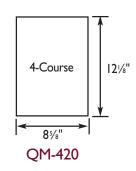


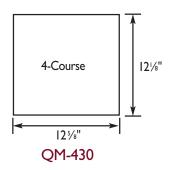


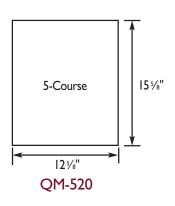
## **OVERSIZED**

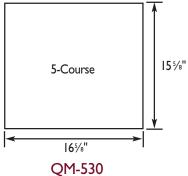






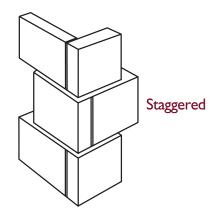


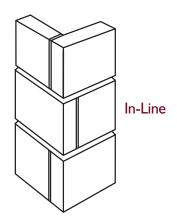


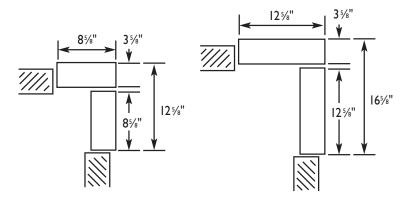




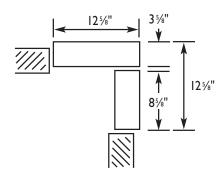
#### STAGGERED & IN-LINE



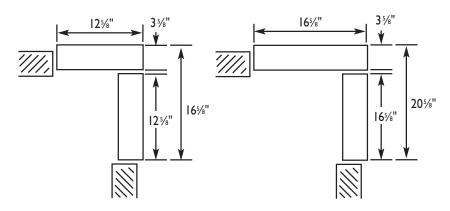




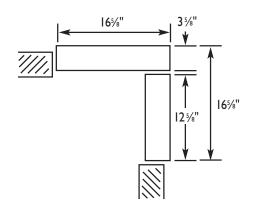
3- and 4-Course Staggered Corners



3- and 4-Course In-Line Corners

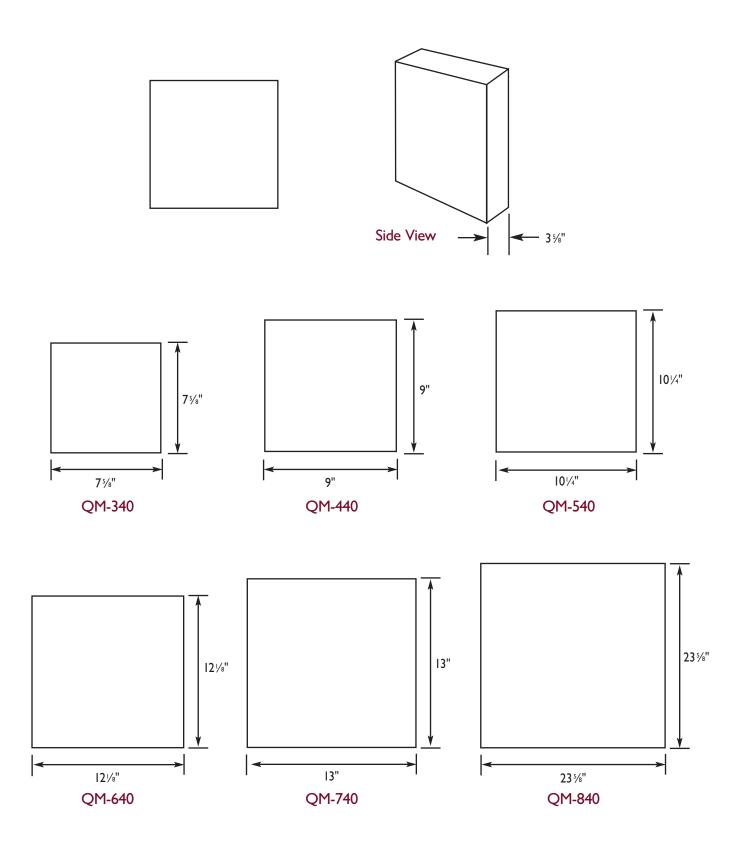


5-Course Staggered Corners



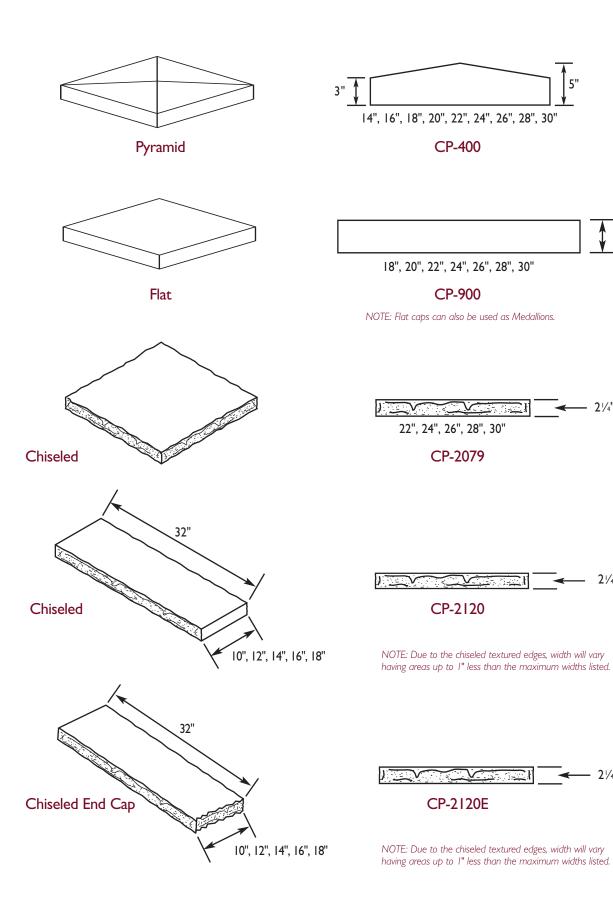
5-Course In-Line Corners





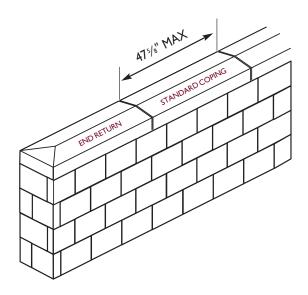


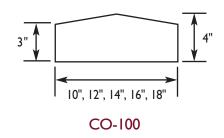
21/4"

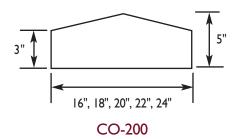


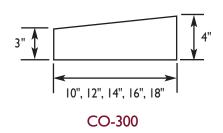


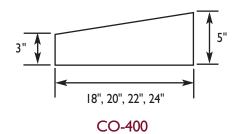
RockCast Custom Cast Stone is available in custom sizes to meet your design needs. Units are manufactured in standard 47% lengths unless otherwise indicated or due to weight of the piece. Profiles available with a drip edge. Please reference Shop Drawings for verification.













## NATIONAL DISTRIBUTION

RockCast Architectural Stone products, manufactured in Cincinnati, Ohio and West Berlin, New Jersey, are distributed nationally. We have an extensive network of sales and distributor partners that are ready to assist with your next project. Find an expert in your market by contacting us at 800.482.6466.

#### ABOUT READING ROCK

Since 1947, Reading Rock has had a passion for manufacturing quality building material products and providing exceptional services. While our level of dedication began on a small scale as a block manufacturer, today Reading Rock is recognized for solutions and services including: hardscapes, tile, architectural stone, brick, thin veneer, CMU and hearth. From the plant floor to the job site, we are committed to enhancing our customer partnerships through quick product turnaround, on-time delivery and our resolute focus on continuous improvement. At Reading Rock, we never relent on ways to improve our processes to ensure we exceed expectations. With state-of-the-art technology, certified technicians, in-house LEED® APs and GAs and engineers, we're confident you'll experience the Reading Rock difference by receiving the right products, on time, every time.



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Reading Rock's purpose is to help support and finance the initiatives of RettSyndrome.org. Every one of our associates helps to contribute to help those who can't help themselves. For more information, visit RettSyndrome.org.

Rettsyndrome.org's mission is to fund research for treatments and a cure for Rett syndrome while enhancing the overall quality of life for those living with Rett syndrome by providing information, programs, and services.