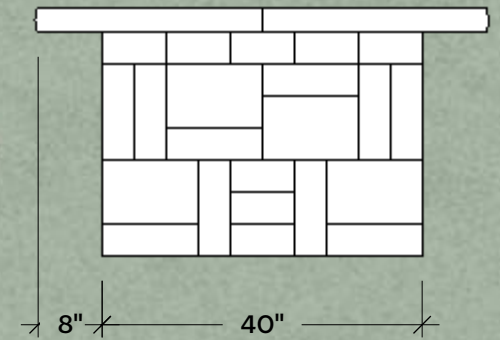
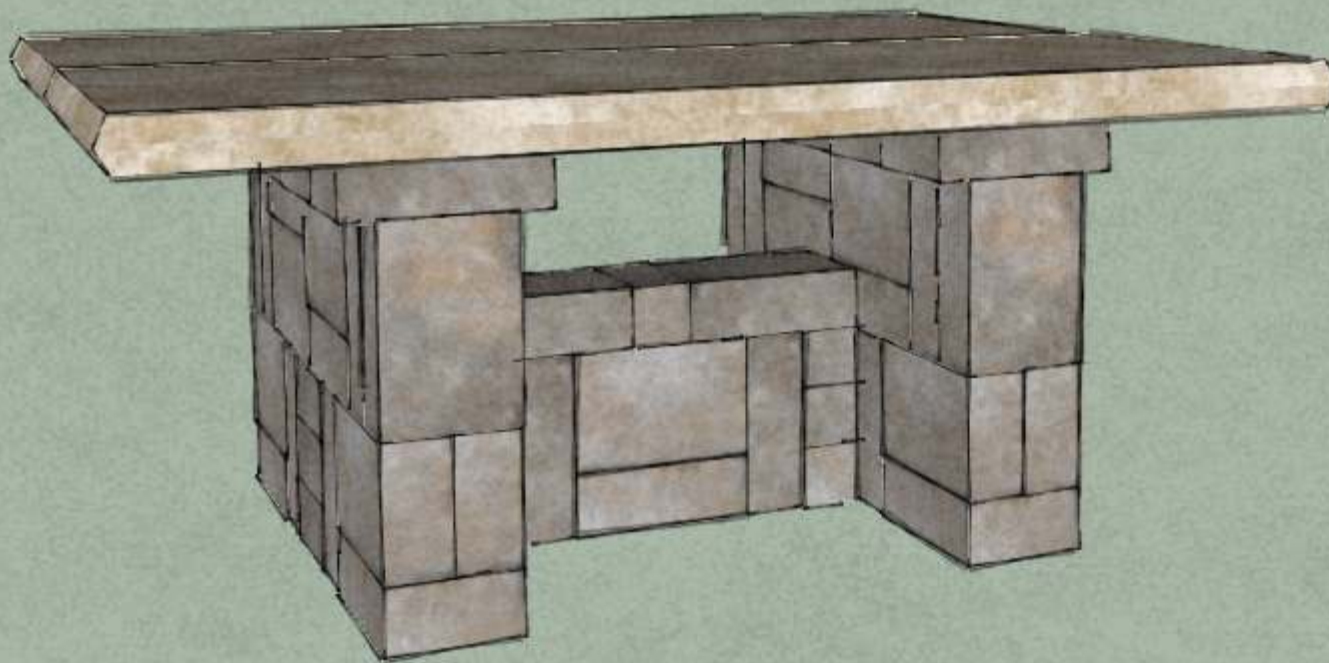
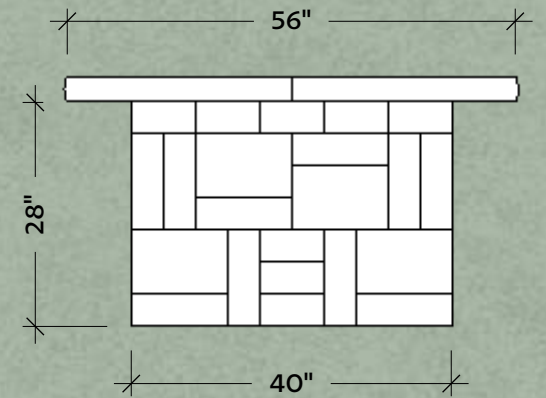
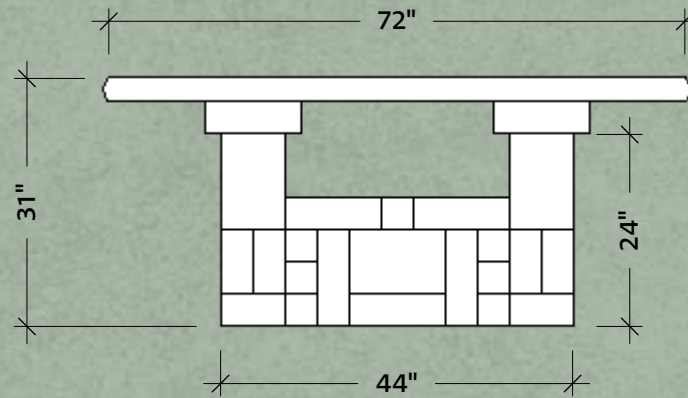


FTXA-7256

Family Size Table

PALMER



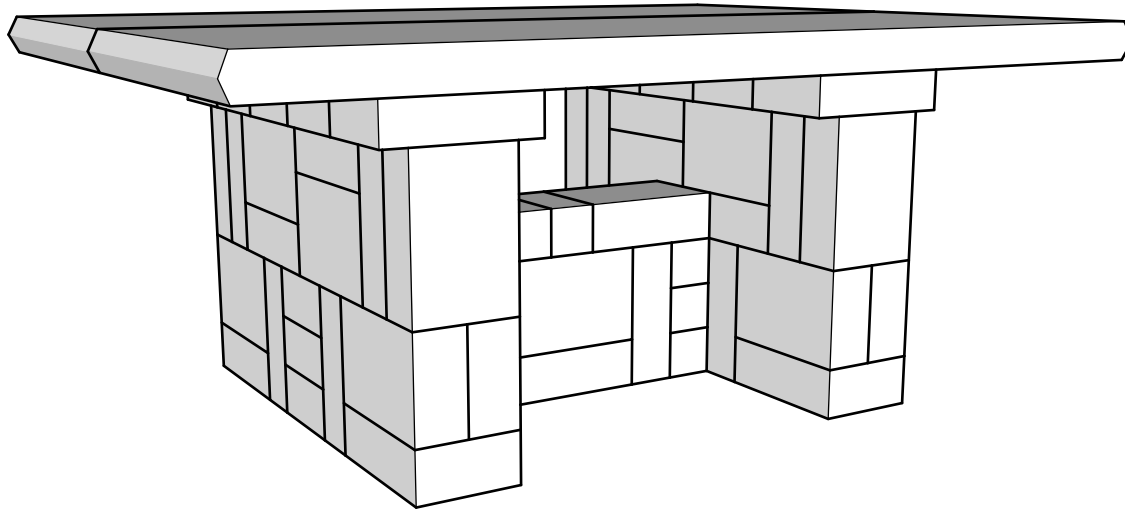
Dakota Stone™

Step by step instructions for assembling
FTXA-7256 on a prepared surface/base.

**BUILD WITH
DAKOTA**

All sizes in this document are approximate.

This set of instructions assumes you are building on a level grade on a level foundation.



This Project Requires:

- 59 Dakota Stone™ (4x8x12)
- 1 Third Block (4x4x8)
- 2 Slabs 30" x 36"
- 4 Tubes Adhesive
- 2 Tubes Siliconized Grout

Tools Needed:

- Dead Blow Hammer
- Caulk Gun
- 4 Foot Level
- Torpedo Level
- Square

When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.

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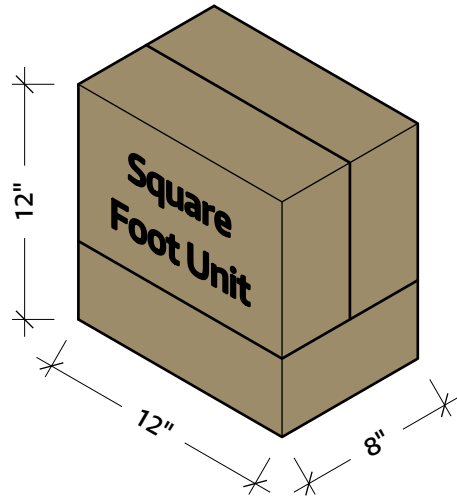
Family Size Table

REVISIONS

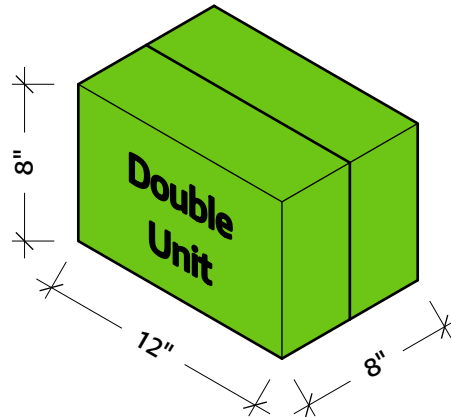
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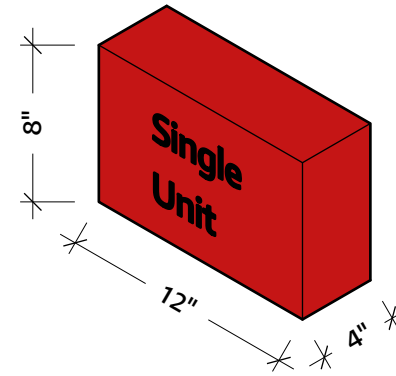
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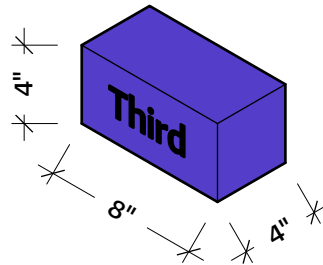
The "Square Foot Unit." consists of three blocks as shown. By rotating this unit (SFU) we are able to build quickly and easily while keeping bond lines broken up. These will always be shown in a tan color.



Sometimes SFUs are broken up or can't be used. The Double Unit is the next preferred unit. Double Units are grouped for strength and speed in construction. They are always represented in green.



The Single Unit is the basis for all the construction, of course. When used in a single or non-standard configuration, you will see Dakota Stone™ depicted in red.



Cutting four inches off the short end of a Dakota Stone will get you a Third block (and a Square one).

Unit Size Color Key

When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.

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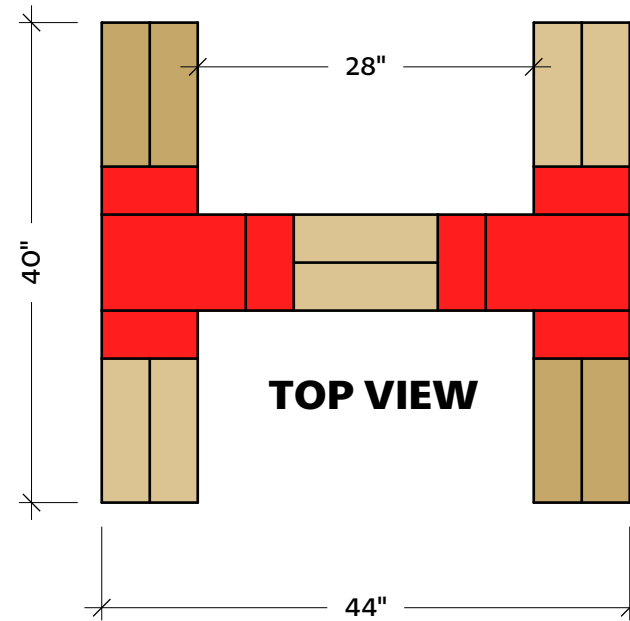
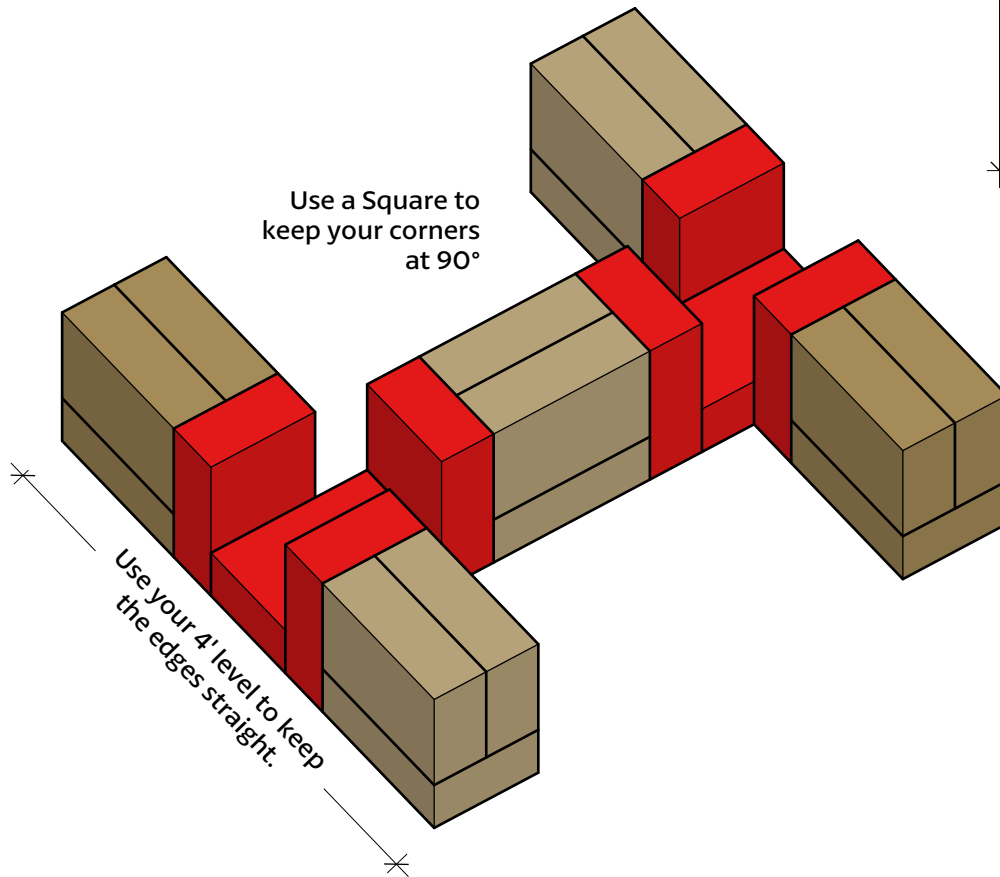
Family Size Table

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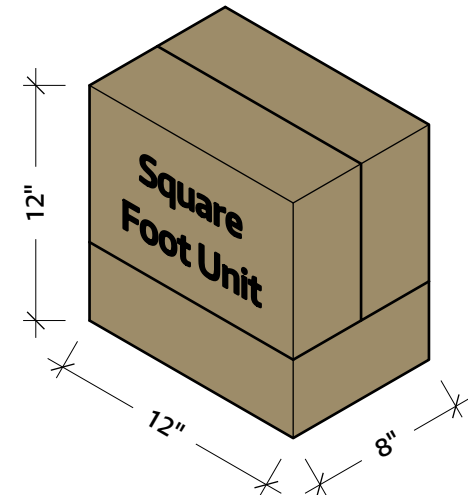
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KEY1

Lay out the first course of your table kit. This is the "foundation" on which you will build your table. Take time to make sure it is as perfect as possible. Be sure this course is level and square. Any mistakes made here will continue to show up as you build.



TOP VIEW



When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.

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DAKOTA**

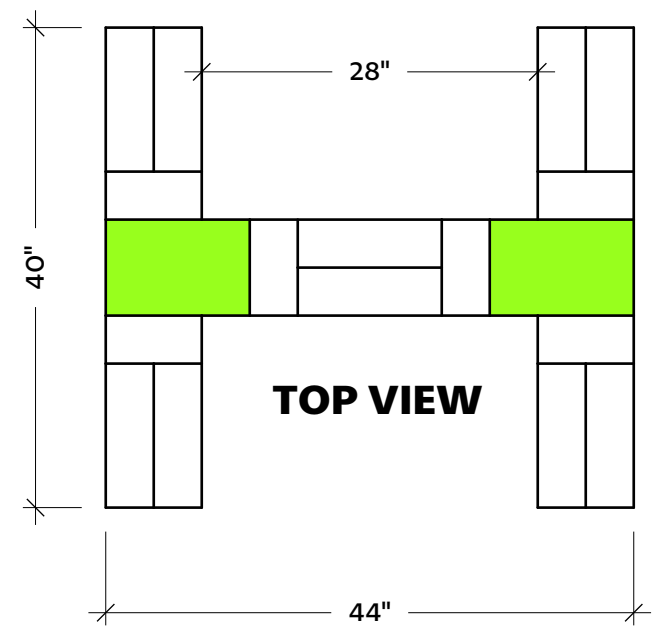
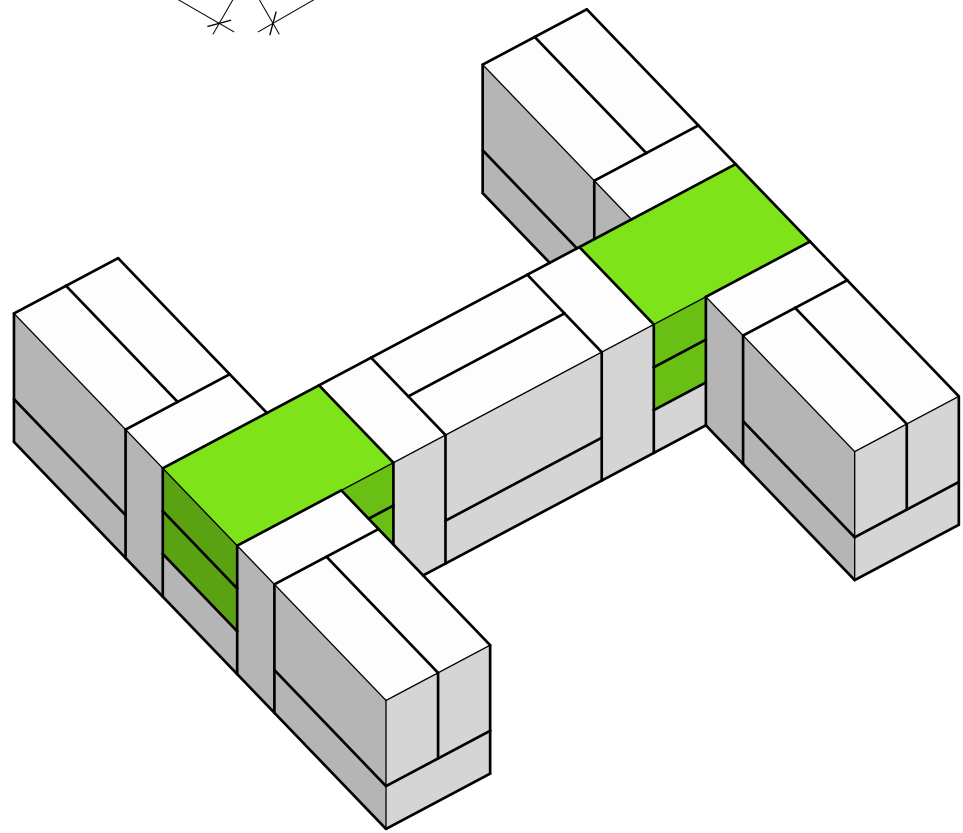
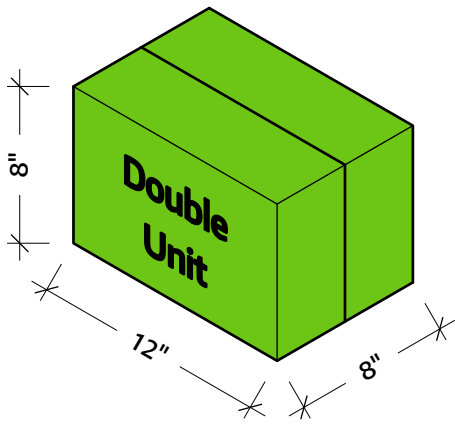
FTXA-7256

Family Size Table

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01



Remember: Just use a small bead of glue on each block. You don't want your blocks to "swim" due to too much glue. If some glue oozes out, DO NOT TRY TO CLEAN IT. You will only make a huge sticky mess. Wait for it to cure. Then, break or cut it away.

When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.

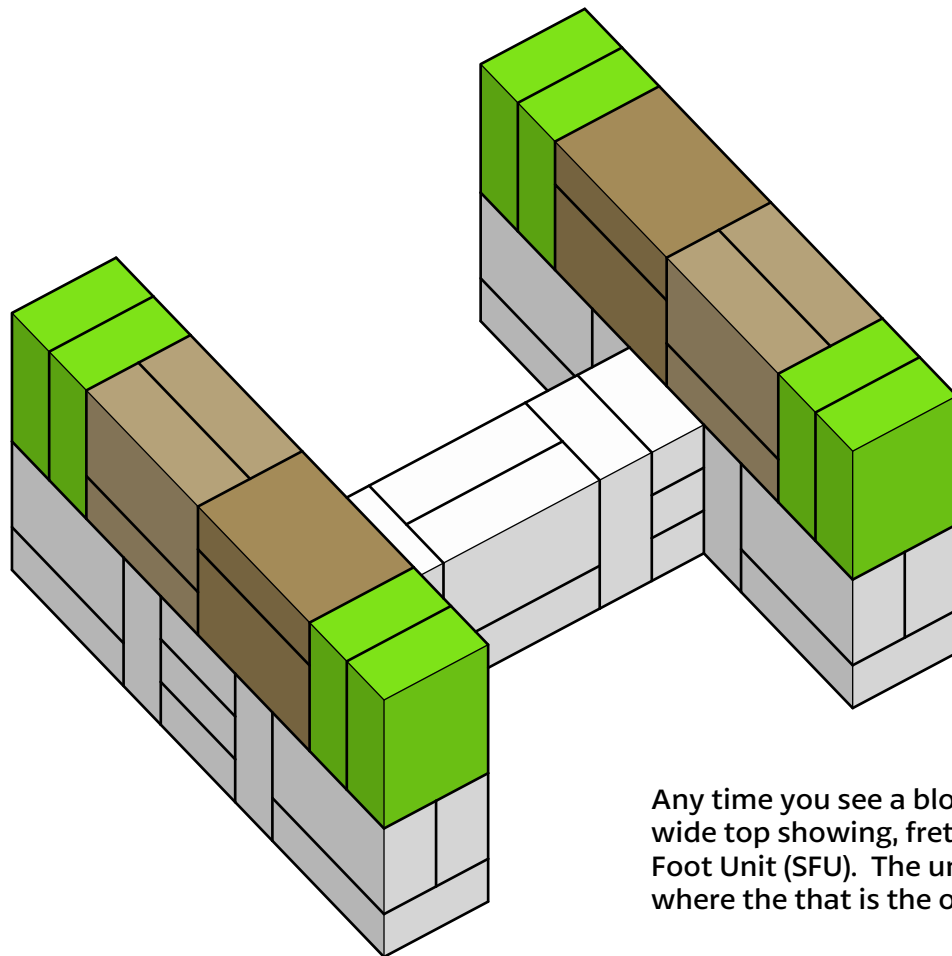
Dakota Stone™

BUILD WITH DAKOTA

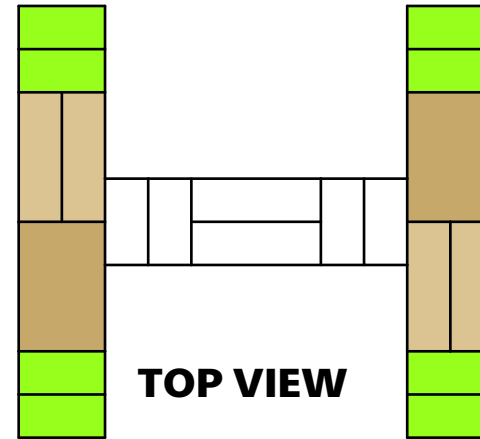
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Family Size Table

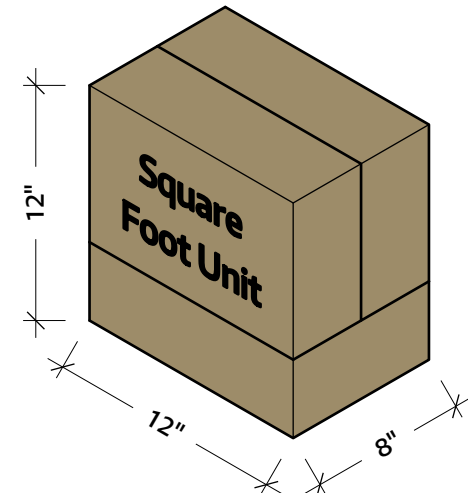
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Any time you see a block with just the wide top showing, fret not, it is a Square Foot Unit (SFU). The unit is just turned where the that is the only block you see.



TOP VIEW



When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.

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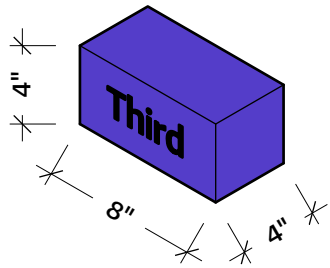
**BUILD WITH
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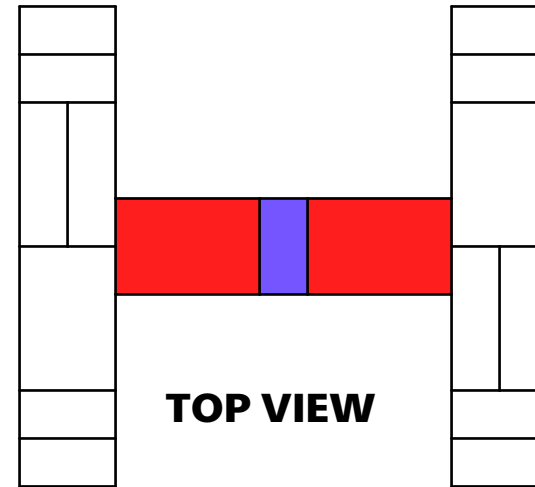
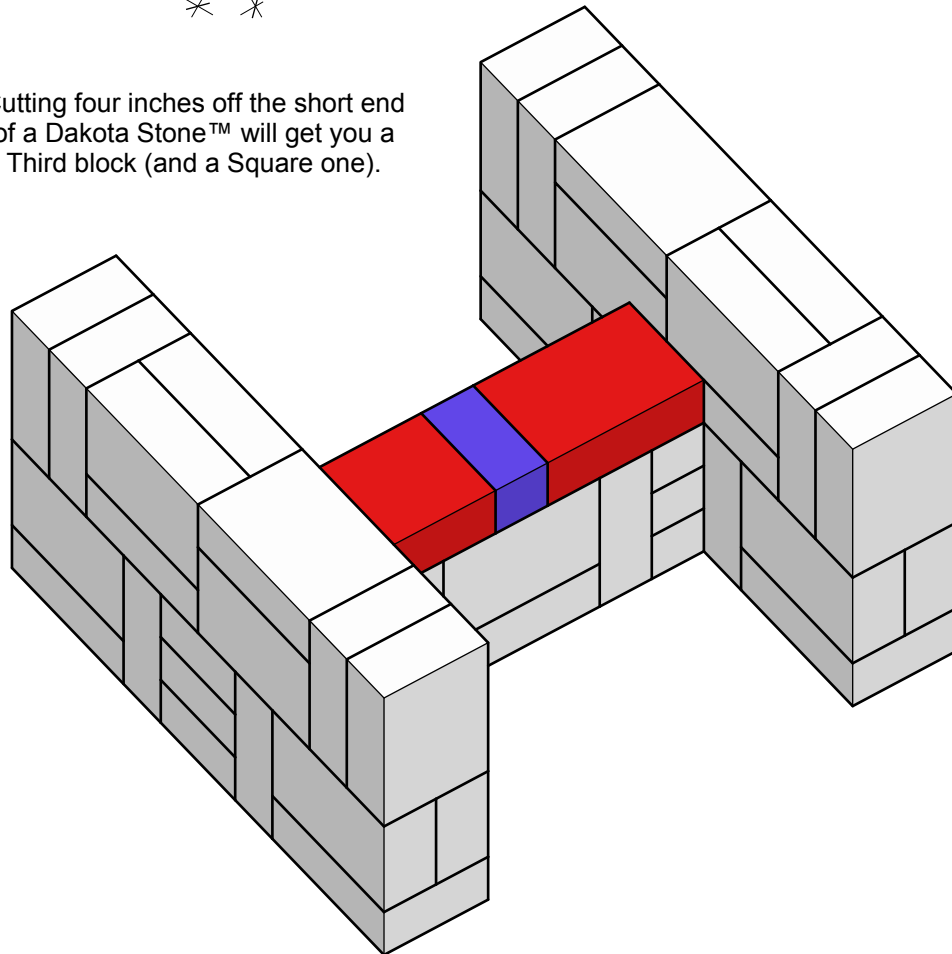
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Cutting four inches off the short end of a Dakota Stone™ will get you a Third block (and a Square one).



TOP VIEW

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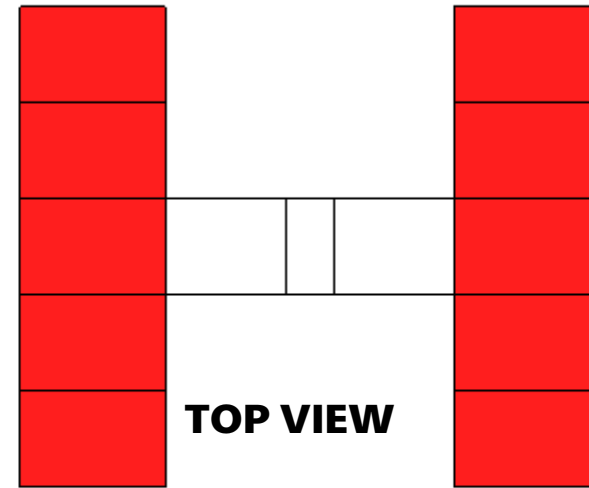
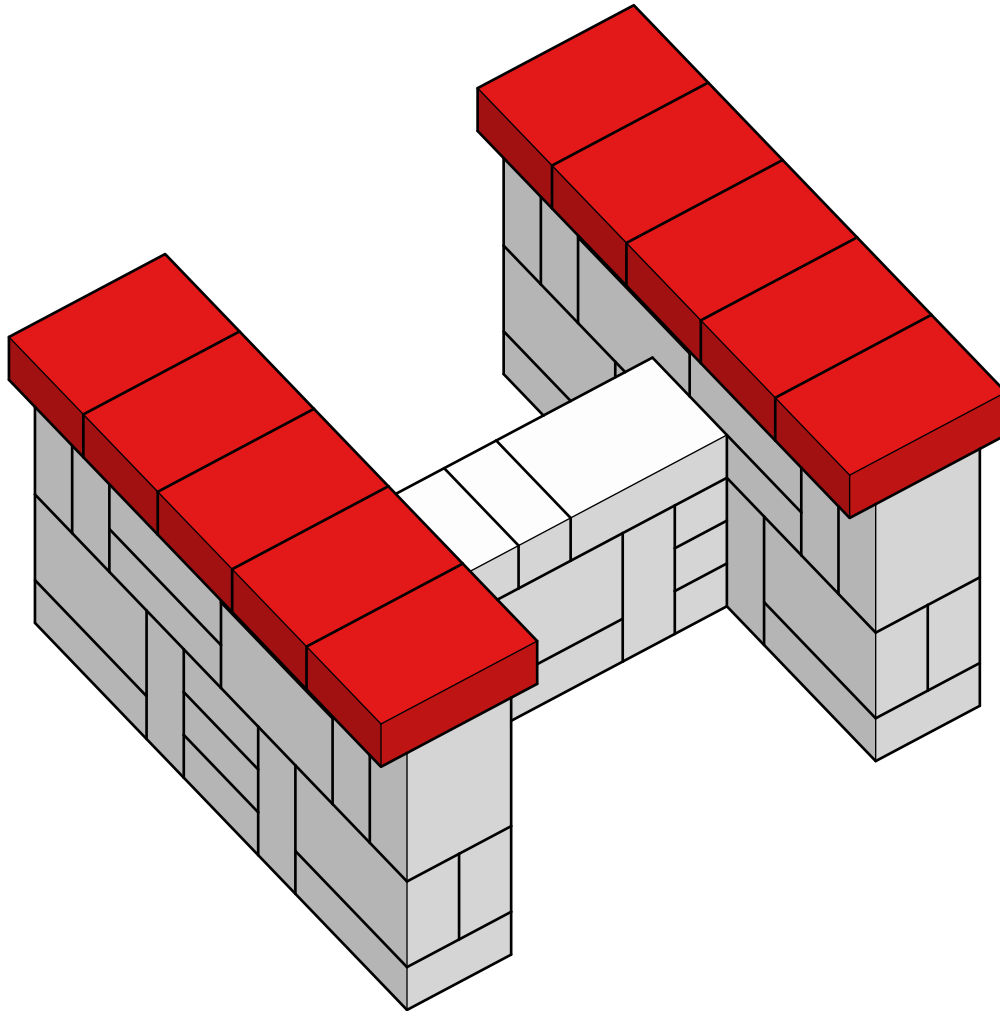
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04

Center these blocks over the course below. They will have approx. 2" of overhang. Use a 4' level to keep the edges in a straight line.



When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.

DO NOT PROCEED TO THE NEXT STEP UNTIL THE GLUE IS COMPLETELY CURED. USUALLY 24 HOURS.

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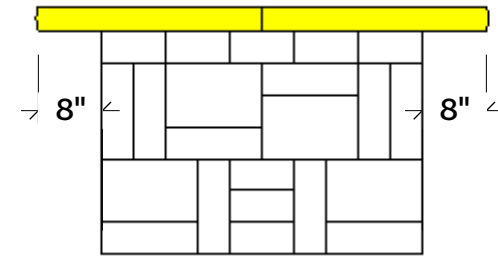
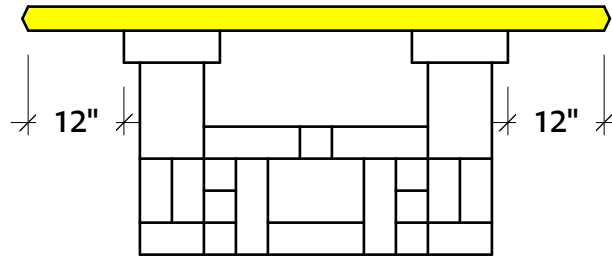
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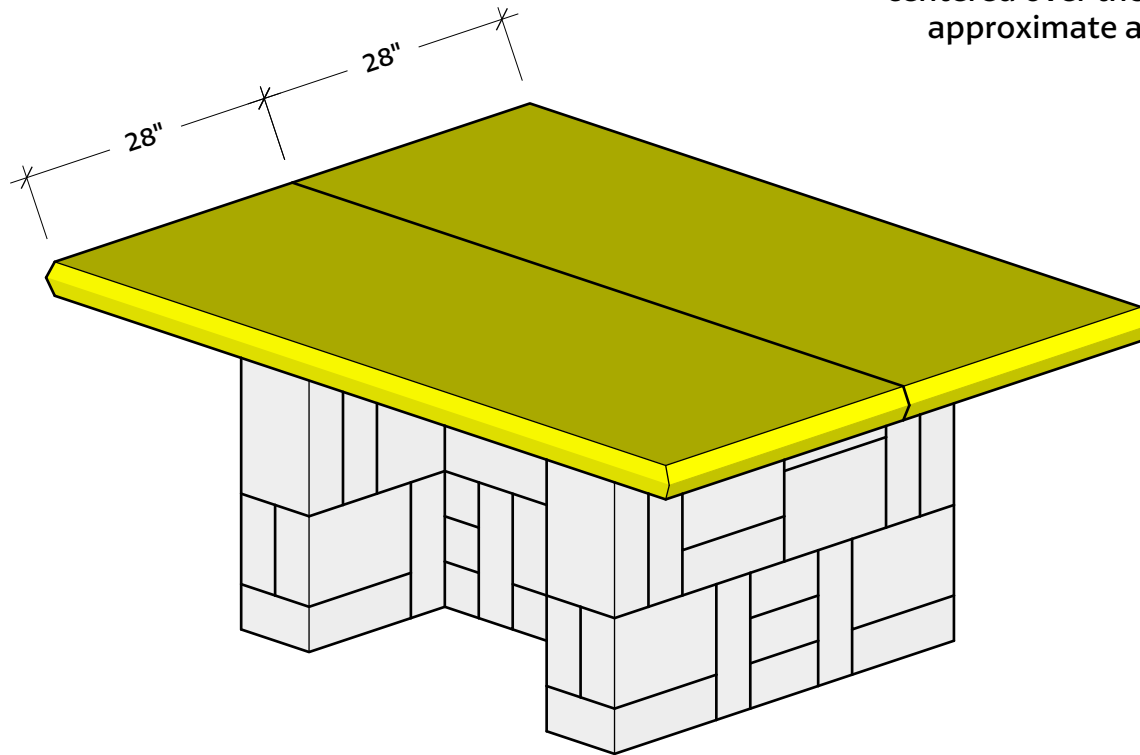
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05

Get all your friends to help with this step. After the glue is cured from the previous steps, place the tabletop. Do not overglue, but liberally glue the block before placing the top. Do not glue too close to the blocks' edges. You will need "wiggle room" to center the tabletop.



Measure to get the correct overhang. Keep the tabletop centered over the leg structure. Dimensions are approximate and provided as a guide only.



You must saw off one edge of the two countertops. Use a marker to make the line. Using a chalk line only does not work. The wind created by the saw blade will blow away your chalk line. You may want to use a sanded siliconized grout to put between the seam for a more finished look.

When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will cause the blocks to "swim." A small bead is ideal.

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FTXA-7256

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