STEP ONE
17 Dakota Stone Tapered Units
• Establish your leveling pad using a crushed stone material.
• Set the Dakota Stone tapered units in circular configuration as shown.

STEP TWO
17 Dakota Stone Tapered Units
• Set the second set of Dakota Stone tapered units in a circular configuration as shown.

STEP THREE
17 Dakota Stone Tapered Units
• Set the third set of Dakota Stone tapered units in a circular configuration as shown.
• Optional: Adhere top course to course below using SRW Adhesive.

STEP FOUR
1 IX-27 Circular Fire Pit Insert
1 IQ-A Grate Kit
Decorative rock for top dress
• Place the assembled Circular Fire Pit insert, with or without grate kit, into the opening on the top of your fire pit.
• Fill the bottom of the assembled fire pit with enough rock to reach the bottom of the fire pit insert. You are now ready for your first fire. Enjoy!

REQUIRED MATERIALS
51 Dakota Stone Tapered Units
1 IX-27 Circular Fire Pit Insert
1 IQ-A Grate Kit
Decorative rock for top dressing